K-Flex ECO Nesting Sizes

To use the chart below, find the nominal insulation ID for the first layer of insulation in the far left column. Read across to the first layer insulation thickness column to the find the nominal ID needed for the second layer of insulation.

K-FLEX ECO

Insulation (1st layer)	IPS Nominal	½" Wall	¾" Wall	1" Wall
Nominal ID		(1st layer)	(1st layer)	(1st layer)
3/8"		2"	2-3/8"	2-7/8"
1/2"	1/4"	2"	2-3/8"	2-7/8"
5/8"	3/8"	2-1/8"	2-5/8"	3-1/2"
7/8"	1/2"	2-3/8"	2-7/8"	3-1/2"
1-1/8"	3/4''	2-7/8"	3-1/2"	3-1/2"
1-3/8"	1"	2-7/8"	3-1/2"	4"
1-5/8"	1-1/4"	3-1/2"	3-1/2"	4"
2"	1-1/2"	3-1/2"	4"	4-1/2"
2-1/8"		3-1/2"	4"	4-1/2"
2-3/8"	2"	4"	4-1/2"	Sheet
2-7/8"	2-1/2"	4-1/2"	Sheet	Sheet
3-1/2"	3"	Sheet	Sheet	Sheet
4"	3-1/2"	Sheet	Sheet	Sheet
4-1/2"	4"	Sheet	Sheet	Sheet
5-5/8"	5"	Sheet	Sheet	Sheet
6-5/8"	6"	Sheet	Sheet	Sheet
8-5/8"	8"	Sheet	Sheet	Sheet

Approximate sheet insulation length is given below where no nesting size is specified. Sheet length is an estimate, and should be adjusted to actual installation requirements. Nested insulation may fit loosely, with trimming required for a proper fit. Air space between layers of insulation will not adversely effect performance as long as butt joints are properly sealed. For pipe ODs below 5" IPS, K-FLEX recommends using tube insulation to prevent the tension and stress cracking that can occur when using sheet insulation on smaller pipe sizes.

Sheet Length Estimates

Insulation Size	Sheet Length (inches)				
4-1/2" x ½"	20-1/8	21-5/8	23-1/4	24-3/4	
4-1/2" x 1"	23-5/8	25-1/2	26-3/4	28-3/8	
5-5/8" x ½"	23-1/4	24-3/4	26-3/8	29	
5-5/8" x ³ / ₄ "	25-1/4	26-7/8	28-3/8	30	
6-5/8" x 1"	30-7/8	31-7/8	33-1/2	35	
8-5/8" x ½"	33	34-5/8	36-1/8	37-3/4	
8-5/8" x ¾"	35-1/8	36-5/8	38-1/4	39-3/4	
8-5/8" x 1"	36-5/8	38-1/8	39-3/4	41-3/8	



100 Nomaco Drive, Youngsville, NC 27596 - p 800 765-6475 - f 800 765-6471

on the web www.kflexusa.com