	SECTION 1 – IDENTIFICATIO	DN
Manufacturer's name and address:	Supplier's name and address:	
K-FLEX USA K-FLEX USA 100 K Flex Way Youngsville, NC 27596 USA		Page 1 of 9 r SDS10-0118
Information Telephone No. Website Address 24 Hr Emergency Telephone # Product Identifier Chemical Name Chemical Formula` Molecular Weight	 (800) 765-6475 http://www.kflexusa.com CHEM-TREC: 1-800-424-9300 KFLEX[□] 320 Adhesive N/Ap Chemical Family N/Ap Trade Name/Synonyms N/Ap Material Use 	: Mixture : K-FLEX 320 : Neoprene contact adhesive.
SECTIO	ON 2 – HAZARDS IDENTIFICAT	ION
Seri WHMIS Classification GHS Pictograms	OSHA Hazard Communication Standard Flammable liquids; Category 2 Aspiration hazard; Category 1 Skin corrosion/irritation; Category 2 Sous eye damage/eye irritation; Category 2 Sensitization, Skin; Category 1 Specific target organ toxicity, single exposu Reproductive toxicity; Category 2 Specific target organ toxicity, repeated expo Hazardous to the aquatic environment, long Class B2 — Flammable Liquid; Class D2A (Materials Causing Other Toxic F D2B (Materials Causing Other Toxic Effects	A re; Narcotic effects; Category 3 osure; Category 2 g-term hazard, Category 2 Effects, Very Toxic Material); Class
Signal Word	Danger	
Susp	Highly flammable liquid and vapor. by be fatal if swallowed and enters airways. Causes skin and serious eye irritation. May cause an allergic skin reaction. May cause drowsiness or dizziness. ected of damaging fertility or the unborn chi May cause damage to organs <central nerv<br="">through prolonged or repeated expos</central>	ild. vous system, kidneys, liver>

Toxic to aquatic life with long lasting effects.

Precautionary Statements

Obtain special instructions before use. (See Section 7.) Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. — No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting/.../equipment. Use only non-sparking tools. Take precautionary measures against static discharge. In case of fire: Use fire extinguishers suitable for Classes B, C, or E for extinction. Do not breathe

vapors. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection. Wash hands and exposed skin thoroughly after handling. Wash contaminated clothing before reuse. Avoid release to the environment. Collect spillage. Hazardous to the aquatic environment. Store in a well-ventilated place. Keep cool. Store locked up. Dispose of contents / container in accordance with federal, state, and local laws. Do not allow product to enter drains.

Hazards Not Otherwise Classified

Vapor may cause flash fire! May be an aspiration hazard.

% With Unknown Acute Toxicity : 6% by weight of this product is comprised of ingredients with unknown acute toxicity.

 HMIS Rating
 : * - Chronic Hazard
 0 - Minimal
 1 - Slight
 2 - Moderate
 3 - Serious
 4 - Severe

 Health:
 *2
 Flammability
 3
 Reactivity
 0

SECTION 3 – COMPOSTION/INFORMATION ON INGREDIENTS

Ingredients	CAS #	% (by weight)
Acetone	67-64-1	30.00 - 60.00
Hexanes	110-54-3	10.00 - 30.00
Toluene	108-88-3	10.00 - 30.00
Phenolic resin	25085-50-1	5.00 - 10.00

The exact percentages of the ingredients have been withheld by the manufacturer as trade secrets.

SECTION 4 – FIRST AID MEASURES

General	: IF exposed or concerned: Get medical advice/attention.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for
	breathing. If experiencing respiratory symptoms: call a doctor/physician.
Skin contact	: Remove/Take off immediately all contaminated clothing. Flush affected skin with gently flowing lukewarm water for at least 20 minutes. Seek immediate medical attention/advice.
Eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
Ingestion	: Rinse mouth. Do NOT induce vomiting. Call a POISON CENTER or
	doctor/physician if you feel unwell.
Notes for Physician	: Treat symptomatically.
Signs and symptoms of	short-term (acute) exposure
Inhalation : May cause in	ritation to the nose, throat, and respiratory tract. Inhalation of high
	concentrations may cause CNS effects such as nausea, headache, dizziness, fatigue, unconsciousness, and coma. May cause motor incoordination and speech abnormalities. Breathing high concentrations of this material, for example in an enclosed space or by intentional abuse, can cause irregular heartbeats which can cause death.
Skin: May cause moder	ate skin irritation. Product may be absorbed through the skin,
	producing effects similar to inhalation or ingestion. Allergic skin reaction: Symptoms may include redness, swelling, blistering, and itching.
Eyes	: Direct contact will cause moderate to severe irritation to the eyes. Symptoms
	may include redness, swelling, pain, tearing, and blurred or hazy vision.
Ingestion	: May cause irritation to the mouth, throat, and stomach. Symptoms may

include abdominal pain, nausea, vomiting, and diarrhea. This material can get into the lungs (aspiration) during swallowing or vomiting. Small amounts in the lungs can cause chemical pneumonitis, possibly leading to chronic lung dysfunction or death.

Effects of long-term (chronic) exposure

: Chronic exposure may cause drying, cracking, and defatting of the skin.

Chronic effects of ingestion and subsequent aspiration into the lungs may cause pneumatocele (lung cavity) formation and chronic lung dysfunction. Prolonged occupational overexposure to solvents may cause irreversible brain and nervous system damage (sometimes referred to as "Solvent or Painter's Syndrome"). Intentional misuse by intentionally concentrating and inhaling the vapors from this product may be harmful or fatal. Toluene, a component of this product, may cause harm to the human fetus, based on tests with laboratory animals. Long term overexposure to Toluene has been associated with peripheral neuropathy (damage to the nerves of the hands and feet), liver effects, kidney effects, impaired color vision and hearing damage.

Indication of need for immediate medical attention or special treatment

: Difficulty breathing persists after removing the person to fresh air.

Any exposure to the eye which causes irritation. Ingestion.

SECTION 5 – FIRE FIGHTING MEASURES

Suitable extinguishing media : Carbon dioxide, dry chemical powder, appropriate foam or water fog. Unsuitable extinguishing media : water jet

Hazardous combustion products : Carbon oxides; Hydrocarbons; Aldehydes; Hydrogen chloride gas; other unidentified organic compounds.

Special fire-fighting procedures/equipment

: Firefighters should wear proper protective equipment and self-contained breathing

apparatus with full face piece operated in positive pressure mode. Move containers from fire area if safe to do so. Water spray may be useful in cooling equipment exposed to heat and flame. After fires have been extinguished, carefully clean all equipment and surfaces exposed to fumes.

Environmental precautions : Avoid release to the environment. Collect spillage. Hazardous to the aquatic environment. Do not allow material to enter drains or contaminate ground water system.

Fire hazards/conditions of flammability

: Highly flammable liquid. Closed containers may rupture if exposed to excess

heat or flame due to a build-up of internal pressure. Vapors may be heavier than air and may collect in confined and low-lying areas. Vapor can travel considerable distance and flashback to a source of ignition. Material will float on water and can be re-ignited at the water's surface. Static discharge may ignite this product's vapors.

Flammability classification (OSHA 29 CFR 1910.1200)

: Flammable Liquid, Category 2.

Flammability classification (WHMIS)

: Flammable Liquid Class B2.

Flammability classification (NFPA)

: Flammable Liquid Class 1B.

SECTION 6 – ACCIDENTAL RELEASE MEASURES

K-FLEX ^{II} 320 Adhesive 01-Jan-2018		Page 4 of 9 SDS10-0118
Personal precautions	: Restrict access to area until completion of clean-up. All p clean-up should wear the appropriate chemically protec to Section 8 on this Safety Data Sheet, EXPOSURE CO PERSONAL PROTECTION, for additional information of protective equipment.	tive equipment. Refer
Environmental precautions	: Avoid release to the environment. Collect spillage. Hazar environment. Do not allow product to enter waterways. to contaminate ground water system.	
Spill response / clean-up	: Ventilate area of release. Eliminate all ignition sources. S source if safely possible. Use non-sparking tools to con liquid with non-combustible, inert absorbent material (e. absorbent material into a container for later disposal (se flush into surface water or sanitary sewer system. Notif authorities as required.	tain and absorb spilled .g., sand), then place ee Section 13). Do not
Incompatible materials	: See Section 10.	
Special spill response procedu	res	
: If a s	pill/release in excess of the EPA reportable quantity is made	into the
	environment, immediately notify the national response of States (phone: 1-800-424-8002).	center in the United

US CERCLA Reportable quantity (RQ):Hexane (5000 lbs / 2270 kg); Acetone (5000 lbs / 2270 kg); Toluene (1000 lbs / 454 kg).

SECTION 7 – HANDLING AND STORAGE

Special Instructions	HIGHLY FLAMMABLE LIQUID AND VAPOR. May cause flash fire. Keep away from fire, sources of heat, or sources of electrical discharges. Aspiration Hazard – may enter lungs and cause damage. If ingested, do not induce vomiting. Inhaling fumes may cause dizziness, drowsiness, nausea, headaches, and/or other Central Nervous System (CNS) symptoms. Contains a material that may cause peripheral nervous system damage. Breathing high concentrations can cause irregular heartbeats which may be fatal. Developmental hazard - Contains Toluene, which may cause birth defects or other reproductive harm. Avoid breathing vapors.
Safe handling procedures	Wear chemically resistant protective equipment during handling. Use in a well-ventilated area. Training the workers on the potential health hazards associated with product vapor is important. Do not breathe vapors. Avoid contact with skin, eyes and clothing. Keep away from heat and sources of ignition. Keep away from oxidizing materials. Keep containers tightly closed when not in use. Wash hands and exposed skin thoroughly after handling. Containers of this material may be hazardous when empty, since they retain product residues (vapors, liquid).
Storage requirements	Store in a cool, dry, well-ventilated area. No smoking in the area. Do not store near any incompatible materials (see Section 10). Storage area should be clearly identified, clear of obstruction and accessible only to trained and authorized personnel. Protect against physical damage.
Incompatible materials	See Section 10.
Special packaging materials	Always keep in containers made of the same materials as the supply container.

SECTION 8 – EXPOSURE CONTROLS AND PERSONAL PROTECTION

Permissible exposure levels

: No exposure limits have been established for the product itself. Below are exposure limits for the components in the product.

Ingredients	CAS #	ACGIH TLV		OSHA PEL	
		TWA	STEL	PEL	STEL
Acetone	67-64-1	500 ppm	750 ppm	1000 ppm TWA 2400 mg/m³ TWA	N/Av
Hexanes	110-54-3	50 ppm	N/Av	500 ppm 1800 mg/m ³	N/Av
Toluene	108-88-3	20 ppm	N/Av	200 ppm	300 ppm (10 min)
p-tert-Butylphenol formaldehyde resin	25085-50-1	N/Av	N/Av	N/Av	N/Av

Ventilation and engineering measures

	: Use with adequate ventilation. Provide adequate cross air circulation. Use explosion-proof general or local exhaust ventilation to maintain air concentrations below recommended exposure limits.
Respiratory protection	: Respiratory protection is required if the concentrations exceed the TLV. If the TLV is exceeded, wear a NIOSH/MSHA-approved respirator with organic vapor cartridges.
Skin protection	: Impervious gloves must be worn when using this product. Glove materials such as nitrile rubber or Viton (fluorocarbon rubber) are recommended. Advice should be sought from glove suppliers regarding the glove's breakthrough time for the ingredients listed in Section 3.
Eye / face protection	: Chemical goggles are recommended. A full face shield may also be necessary.
Other protective equipment	: Full chemical-resistant protective clothing should be used whenever splashing is anticipated. An eyewash station and safety shower should be made available in the immediate working area.
General hygiene considerations	: Avoid contact with eyes, skin and clothing. Do not breathe vapors. Do not eat, drink or smoke when using this product. Clean all equipment and clothing, and shower with mild soap and water at end of each work shift.

SECTION 9 – PHYSICAL AND CHEMICAL PROPERTIES

Physical state Odor	iliquid	Appearance	:	amber liquid.
Odor threshold Specific gravity	Characteristic sol	pH	:	N/Ap
Coefficient of water/oil distribution	[:] 0.83 [:] N/Av	Boiling point Melting/Freezing point	:	> 133°F (>56.5°C) N/Av
Solubility in water Evaporation rate (<i>n</i> -Butyl acetate	 negligible Vapo N/Av 	r pressure (mm Hg @ 20°C / Vapor density (Air = 1)	68° :	F) : 180 N/Av
= 1) Volatiles (% by weight)	[:] 80 – 82 [:] 615 g/L (Calculat	General information ed, SCAQMD Rule 1168)	:	N/Av
Volatile organic compounds (VOCs) Particle size Flash point Flash point method Auto-ignition temperature Viscosity Explosion data: Sensitivity to	 N/Av Flammabil -15°F (-26°C) vol) 	ity classification (GHS) Lower flammable limit (% by Upper flammable limit (% by Decomposition temperature Oxidizing properties	: :	Flammable Liquid Cat. 2 Not available Not available Not available Not available
mechanical impact / static discharge	0	could ignite the vapors of this to mechanical impact.		

SECTION 10 – REACTIVITY AND STABILITY INFORMATION

Stability and reactivity : Stable under the recommended storage and handling conditions prescribed. Hazardous polymerization : Hazardous polymerization does not occur.

Conditions to avoid : Keep this product away from heat, sparks, flame, and other sources of ignition

(e.g., pilot lights, electric motors, static electricity).

Materials to avoid and incompatability

: Strong oxidizing agents; Reducing agents; Acids, Bases.

Hazardous decomposition products

: None known, refer to hazardous combustion products in Section 5.

SECTION 11 – TOXICOLOGICAL INFORMATION

Target organs : Central Nervous System (CNS); Eyes; Skin; Kidneys; Lungs; Liver; Heart.

Skin Absorption: YES Skin and Eyes: YES Ingestion: YES Toxicological Routes of Exposure : Inhalation: YES data : See below for individual ingredient acute toxicity data.

		LC50 (4 hr)	LD	50
Ingredients		Inhalation, rat, mg/L	Oral, rat, mg/kg	Dermal, rabbit, mg/kg
Acetone	67-64-1	50.1	5800	20000
Hexane	110-54-3	31.86	16000	> 2000
Toluene	108-88-3	28.1	5580	> 5000
p-tert-Butylphenol formaldehyde resin	25085-50-1	N/Av	N/Av	N/Av

Calculated Acute Toxicity Estimates for the Product

Inhalation Oral	: > 35 mg/L : > 8000 mg/kg
Dermal	: > 5000 mg/kg
Carcinogenic status	: No components are listed as carcinogens by ACGIH, IARC, OSHA or NTP.
Reproductive effects	: Contains Toluene. Toluene may cause fetotoxic effects at doses which are not maternally toxic, based on animal data.
Germ Cell Mutagenicity	:

Germ Cell Mutagenicity

Mutagenicity Test	Acetone	Hexane	Toluene
Ames Test	N/Av	Negative	N/Av
Dominant Lethal Assay, mouse, male Exposure: Inhalation 6h/d, 5 d/wk for 8 wks	N/Av	Negative	Negative
Mammalian cell gene mutation assay, mouse lymphoma cells	N/Av	N/Av	Negative
Chromosome aberration assay in vivo, rat bone marrow, Intraperitoneal	N/Av	N/Av	Negative
Germ Cell Mutagenicity Assessment	N/Av	Not Mutagenic	Not Mutagenic

Epidemiology Sensitization to material	 Not available. This product contains a component known to cause allergic skin sensitization reactions.
Synergistic materials	: N/Av
Irritancy	: Severe eye irritant. Moderate irritant for respiratory system and skin.
Other important hazards	: See Section 2 for additional information.

SECTION 12 – ECOLOGICAL INFORMATION

Invironmental e	effects	: The product should not be allowed to enter drains or water courses, o					
		be deposited where it can affect ground or surface waters. Avoid release to the					
		environment	. Collect sp	illage. Haz	ardous to the aquatic environment.		
nportant enviro	onmental characte	eristics					
		: No data is av	ailable on	the produc	t itself.		
Ecotoxicological		: No data is available on the product itself.					
Ecotoxicity		: Both Toluene	and Hexan	e have bee	n assessed to be toxic to aquatic life.		
		Hexane has been assessed to be toxic to aquatic life with long lasting effects.					
		Acetone is r	ot expected	d to be toxi	c to aquatic life. Acetone's LC50/96-hour		
		test results a	re > 100 mg	g/L.			
Component		: Toluene					
	Toxicity to fish	: 96 h LC50 (O	ncorhynchu	s kisutch (c	coho salmon)): 5.5 mg/L		
	Toxicity to	: 48 h EC50 (C	eriodaphnia	dubia):	3.78 mg/L		
invertebrates							
	Toxicity to algae	: 3 h EC50 (Ch	lorella vulga	aris (Fresh v	water algae)): 134 mg/L		
	Toxicity to	: 24 h IC50 (Ba	cteria):	84 mg/L			
bacteria							
Compo	onent	: Hexane					
	Toxicity to fish	: 96 h LC50 (Pi	mephales p	romelas (fa	athead minnow)): 2.5 mg/L		
	Toxicity to	: 48 h EC50 (D	aphnia mag	na (water f	lea)): 2.1 mg/L		
invertebrates							
	Toxicity to algae	•	Pseudokirch	neriella sub	ocapitata (green algae)): 26 mg/L		
Biodegradabilit	у	: Acetone		:	N/Av Readily biodegradable		
		Hexane	:	83 %	Readily biodegradable		
		Toluene	:	100%	Readily biodegradable		
Bioaccumulative potential		: Acetone		:	Not expected to bioaccumulate.		
		Hexane	:	log Pow:	3.90 – 4.11		
		Toluene	:	log Pow:	2.73		
Mobility in soil		: No data available.					
PBT and vPvB assessment		: No data available.					
Other adverse effects		: No data availa	able.				

SECTION 13 – DISPOSAL CONSIDERATION

Handling for disposal	: Handle waste according to recommendations in Section 7. Empty containers retain residue (liquid and/or vapor) and can be dangerous. Do not cut, weld, drill or grind on or near this container.
Methods of disposal	: Dispose in accordance with all applicable federal, state, provincial and local regulations. Contact your local, state, provincial or federal environmental agency for specific rules.
RCRA	: If this product, as supplied, becomes a waste in the United States, it may meet the criteria of a hazardous waste as defined under RCRA, Title 40 CFR 261. It is the responsibility of the waste generator to determine the proper waste identification and disposal method. For disposal of unused or waste material, check with local, state and federal environmental agencies.

SECTION 14 – TRANSPORTATION INFORMATION

Regulatory	UN Number	Shipping Name	Class	Packing	Label
regulatory	ON NUMBER	ompping Name	01033	1 acking	Laber
Information				Group	
information				Group	
				-	

TDG	UN 1133	ADHESIVES containing flammable liquid (Acetone, Hexane)	3	II				
TDG Additional Information	May be shipped as Limited Quantity when transported in containers no larger than 5.0 Lit res; in packages not exceeding 30 kg gross mass. Refer to TDG Part 1: 1.11, 1.17, 1.33 ; and Sch edule 1.							
49 CFR/DOT	UN 1133	ADHESIVES containing flammable liquid (Acetone, Hexane)	3	II	RANKE CON			
49 CFR/DOT Additional Information	May be shipped as Limited Quantity when transported in containers no larger than 5.0 Litres; in packages not exceeding 30 kg gross mass. Refer to 49 CFR 173.150(b) and Special Provision 149.							

SECTION 15 – REGULATORY INFORMATION

Canadian Information:

Canadian WHMIS Classification: This product is a WHMIS Controlled Product. It meets one or more of the criteria for a controlled product provided in Part IV of the Controlled Products Regulations (CPR). Refer to Section 2 for a WHMIS Classification for this product.

This product has been classified according to the hazard criteria of the CPR and the MSDS contains all of the information required by the CPR.

Canadian Environmental Protection Act (CEPA) information: All ingredients listed appear on the Domestic Substances List (DSL). The following components are listed on the Canadian Ingredient Disclosure List (IDL): Acetone, Hexane, Toluene.

US Federal Information:

TSCA: All listed ingredients appear on the Toxic Substances Control Act (TSCA) inventory.

CERCLA Reportable Quantity (RQ) (40 CFR 117.302): Hexane (5000 lbs / 2270 kg); Acetone (5000 lbs / 2270 kg); Toluene (1000 lbs / 454 kg).

SARA TITLE III: Sec. 302, Extremely Hazardous Substances, 40 CFR 355: No Extremely Hazardous Substances are present in this material.

SARA TITLE III: Sec. 311 and 312, MSDS Requirements, 40 CFR 370 Hazard Classes:

Acute hazard

Chronic hazard.

SARA TITLE III: Sec. 313, Toxic Chemicals Notification, 40 CFR 372: This product may be subject to SARA notification requirements, since it contains Toxic Chemical constituents above de minimus concentrations. This product contains: Hexane; Toluene.

U.S. State Right To Know Laws

California Proposition 65: Warning! This product contains a chemical known to the State of California to cause developmental harm. This product contains: Toluene.

On State RTK List?	CAS No.	CA	MA	MN	NJ	NY	PA	RI
Acetone	67-64-1	YES						
Hexane	110-54-3	YES						
Toluene	108-88-3	YES						

Other State Right to Know Laws:

SECTION 16 – OTHER INFORMATION

: ACGIH: American Conference of Governmental Industrial Hygienists Legend CAS: Chemical Abstract Services CERCLA: Comprehensive Environmental Response, Compensation, and Liability Act of 1980 CFR: Code of Federal Regulations CNS: Central Nervous System DOT: Department of Transportation DSL: Domestic Substances List EPA: Environmental Protection Agency GHS: Globally Harmonized System IARC: International Agency for Research on Cancer IDL: Ingredient Disclosure List Inh: Inhalation N/Av: Not Available N/Ap: Not Applicable NIOSH: National Institute of Occupational Safety and Health NTP: National Toxicology Program OSHA: Occupational Safety and Health Administration PEL: Permissible exposure limit RCRA: Resource Conservation and Recovery Act SARA: Superfund Amendments and Reauthorization Act STEL: Short Term Exposure Limit TDG: Canadian Transportation of Dangerous Goods Act & Regulations TLV: Threshold Limit Values TSCA: Toxic Substance Control Act TWA: Time Weighted Average WHMIS: Workplace Hazardous Materials Identification System

Disclaimer of Liability

The Information presented herein is supplied as a guide to those who handle or use this product and has been prepared in good faith by technically knowledgeable personnel. It is not intended to be all-inclusive. The manner and conditions of use and handling may involve other and additional considerations. Safe work practices must be employed when working with any materials. It is important that the end user makes a determination regarding the adequacy of the safety procedures employed during the use of this product.

No warranty of any kind is given or implied. K-FLEX USA will not be liable for any damages, losses, injuries or consequential damages which may result from the use or reliance on any information contained herein. This Safety Data Sheet is valid for three (3) years.

Prepared By:

K-FLEX USA

100 K Flex Way Youngsville, NC 27596 USA

(800) 765-6475 Visit our Website at

: http://www.kflexusa.com

Revision date:

: 01-Jan-18

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